



Submersible Resin Pumps

VANCS
PU/PN/PSF/PLS/TM/OM

CORROSION RESISTANCE CHART



CORROSION RESISTANCE CHART

The data shown in this chart were obtained by experimenting with test pieces of the same materials that are utilized in the "VANCS" series submersible pumps.

It shall be understood that the corrosion is affected by many factors at condition in use. Therefore, this chart should be used as reference data only.

Designations in the chart

1. Designations in plastic or rubber parts and mechanical seals items

Rubber Parts

A = Suitable
B = Suitable, but affected
C = Not Suitable
--- = No data

2. Designations in metallic parts items

A = Suitable (<0.05mm/year)
B = Suitable, but affected (0.05 - 0.5mm/year)
C = Not Suitable (>0.5mm/year)
--- = No data

pit. = Pitting (not suitable for motor shaft and frame)

i.g.c. = Intergranular Corrosion (not suitable for motor frame)

S. C. = Stress Corrosion Cracking (not suitable for motor frame and bolts)

3. Material Name

Plastic Parts

PPO = Polyphenyleneoxide

PPS = Polyphenylensulfide

ABS = Acrylonitrile Butadiene Styrene

PVC = Poly Vinyl Chloride

CR = Chloroprene (Neoprene)

NBR = Nitrile Butadiene Rubber (Buna N)

NR = Natural Rubber

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Fluid Specifications	Plastic Parts				Rubber Parts				Metallic Parts				The Others	
	PU, PN, TM		HeadCover, Oil Casing		Pump Casings, Strainer		Power Cable		Oil Casing Packing, Pump Casing O-Ring		Motor Frame, Shaft, Cable G; and, Bolts		PU, PN, TM	
	Impeller	PP0	PPS	ABS	PVC/CR	NBR	NR	SUS304	TITANIUM	W-14H	Mechanical Seal	PU, PN, TM	PU, PN, TM	
Acetaldehyde	0.79	20	40	A	C	C/C	C	C	A	B	A	C	C	
Acetic Acid	1.05	10	40	A	B	C/C	C	C	A	A	A	C	C	
Acetic Acid	1.05	50	40	A	B	C/C	C	C	B	B	A	C	C	
Acetone	0.79	20	40	A	B	C/B	C	C	B	B	A	C	C	
Acrylonitrile	0.8	20	40	A	A	C/B	C	C	A	A	A	C	C	
Adipic Acid	1.36	10	25	A	A	—	A/C	C	—	B	A	C	C	
Allyl Alcohol	0.85	20	40	A	A	—	C/—	B	A	A	A	B	B	
Allyl Amine	0.76	10	40	A	A	C	B/C	C	—	B	A	C	C	
Alum	2.44	20	40	A	A	A	A/A	A	A	B	A	A	A	
Aluminum Chloride	2.42	10	20	A	A	A	B/A	A	A	A/A	A	Cpit.	A	
Aluminum Hydroxide	2.42	20	40	A	A	A	B/A	B	B	B	A	B	A	
Aluminum Nitrate	2.0	20	40	A	A	A	B/A	B	B	B	A	B	B	
Aluminum Sulfate	2.71	20	40	A	A	A	A/A	A	A	B	B	A	A	
Amine	—	40	A	A	B	C/—	—	—	A	A	A	C	C	
Ammonia Solution	0.9	25	A	A	A	B/B	B	B	B	B	A	B	B	
Ammonium Alum	1.64	10	20	A	A	A/A	A	B	B	A	A	B	B	
Ammonium Bicarbonate	1.57	10	40	A	A	A/A	A	—	Bpit.	A	A	A	A	
Ammonium Carbonate	2.0	40	A	A	A	B/A	A	A	A	A	A	A	A	
Ammonium Chloride	1.53	20	40	A	A	A/A	B	A	Cpit.	A	A	A	A	
Ammonium Fluoride	1.31	20	20	A	A	—	A/B	B	—	C	C	B	B	
Ammonium Nitrate	1.75	20	40	A	A	A	A/B	B	Bs.c.	A	A	B	B	
Ammonium Nitrite	1.69	50	40	A	A	A	B/A	A	—	B	A	A	A	
Ammonium Phosphate	1.62~1.79	20	40	A	A	A	B/A	A	A	C	A	C	C	
Ammonium Phosphate Dibasic	1.62	20	40	A	A	A	A/A	A	—	C	A	A	A	
Ammonium Phosphate Monobasic	1.8	20	40	A	A	A	A/A	A	—	C	B	A	A	
Ammonium Sulfate	1.76	20	40	A	A	A	A/A	A	A	C	B	A	A	
Ammonium Sulfide	—	10	40	A	A	A	A/A	A	—	B	A	A	A	
Ammonium Thiocyanate	1.31	20	40	A	A	A	A/A	A	—	A	A	A	A	
Ammonium Thiosulfate	1.64	20	40	A	A	A	A/A	A	—	A	A	B	B	
Amyl Acetate	0.88	100	40	A	A	C	C/C	C	C	A	A	C	C	
Amyl Alcohol	0.82	10	40	A	A	B	C/A	B	A	A	A	B	B	
Amyl Chloride	0.88	100	40	A	A	B	C/—	C	—	Bpit.	A	C	C	
Arsenic Acid	2.0~2.5	20	40	A	A	B	C/A	B	A	B	A	A	A	
Barium Chloride	3.86	20	40	A	A	A	A/A	B	A	B	A	A	A	
Barium Hydroxide	4.5	20	40	A	A	A	A/A	A	—	B	A	A	A	
Barium Monosulfide	4.25	10	20	A	A	A	B/A	A	C	A	A	A	A	
Barium Nitrate	3.24	20	40	A	A	A	A/B	B	A	A	B	B	B	

VANCS — CORROSION RESISTANCE CHART

Fluid Specifications		Plastic Parts			Rubber Parts			Metallic Parts			The Others	
		PU, PN, TM	PP0	PPS	ABS	PVC/CR	NBR	NR	SUS304	TITANIUM	W-14H	PU, PN, TM
Name of Chemicals	Specific Gravity	Density %	Temp °C	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Casting Packing, Pump Casting O-Ring	Head Cover Packings, Flange Packing	Motor Frame, Shaft, Cable G; and, Bolts	Mechanical Seal	
Barium Sulfite		10	40	A	A	A	A	A	A	A	B	
Beer	1.1	100	20	A	A	A	B/B	B	A	A	B	
Beet Sugar				A	A	A	A/A	A	A	A	A	
Benzaldehyde	1.05	100	40	A	A	C	C/C	C	B	A	C	
Benzene	0.88	100	40	A	B	C	C/C	C	A	A	C	
Benzoic Acid	1.27	20	40	A	A	B	B/A	C	C	B	C	
Black Liquor		20	40	A	—	—	A/A	B	—	C	A	
Bleaching Liquor		10	20	A	A	A	A/A/C	A	—	C	A	
Boiler Feed Water		100	40	A	A	A	B/B	A	—	B	B	
Borax	1.72	20	40	A	A	A	B/A	A	A	A	A	
Boric Acid	1.49	20	40	A	A	B	B/B	A	A	A	A	
Bunker Fuel		100	20	A	A	B	A/A	A	C	A	A	
Butyl Acetate	0.88	2	40	A	A	C	C/C	C	B	A	C	
Butyric Acid	0.96	20	40	A	B	—	C/—	C	—	B	C	
Calcium Carbonate	2.70~2.95	10	40	A	A	A	—/—	—	A	A	A	
Calcium Bisulfite	1.06	10	40	A	A	A	A/A	A	—	C	A	
Calcium Chloride	2.15	30	40	A	A	A	A/A	A	Bpit.	A	A	
Calcium Hydroxide	2.24	10	40	A	A	A	A/A	A	A	A	A	
Calcium Nitrate	1.82	20	40	A	A	A	A/A	A	B.s.c.	A	B	
Calcium Phosphate	2.20~3.18	20	20	A	A	A	A/A	A	—	B	C	
Calcium Phosphate Dibasic	2.31	10	40	A	A	A	A/A	A	—	C	A	
Calcium Phosphate Monobasic	2.22	10	40	A	A	A	A/A	A	—	C	A	
Calcium Sulfite		10	40	A	A	A	A/A	A	—	B	C	
Cane Sugar Liquors		100	40	A	A	A	A/A/A	A	A	A	A	
Carboxic Acid(Phenoil)		100	40	A	A	C	C/C	C	Bpit.	A	C	
Carbon Disulfide		100	25	A	A	C	C/C	C	—	A	C	
Carbonic Acid Aqueous		40	A	A	A	B	B/A	A	A	A	A	
Casein	1.25			A	A	A	A/A/A	A	A	A	—	
Castor Oil	0.96~0.97	100	A	A	B	B/A	A	B	A	A	A	
Cellosolve	0.93	20	20	A	A	C	C/A	A	B	A	B	
Chlorine Water			40	A	A	A	C/C	C	C	A	C	
Chlorobenzene	1.17	100	40	B	B	C	C/—	C	—	B	C	
Chlorosulphonic Acid	1.8	100	40	A	B	C	C/C	C	Cpit.	A	C	
Chromium Potassium Alum	1.83	10	20	A	A	A	A/B	A	B	A	A	
Citric Acid	1.54	20	40	A	A	B	B/B	A	Bpit.	A	B	
Coal Dust And Water			40	A	A	—	A/A	A	B	A	B	
Coconut Acid		100	20	A	A	B	A/B	B	A	A	B	

VANCS — CORROSION RESISTANCE CHART

Fluid Specifications		Plastic Parts				Rubber Parts				Metallic Parts				The Others	
		PU, PN, TM		HeadCover, Oil Casing		Pump Casings, Strainer		Oil Casing, Pump Casting O-Ring		Head Cover Packings, Flange Packing		Motor Frame, Shaft, Cable G; and, Bolts		PU, PN, TM	PU, PN, TM
Impeller	PP0	PPS	ABS	PVC/CR	NBR	NR	SUS304	TITANIUM	W-14H	Mechanical Seal					
Coconut Oil	0.92	100	20	A	B	B	A	A	A	A	A	A	B		
Copper Cyanide		10	40	A	A	B//B	B	B	B	A	A	A	A		
Copper Nitrate	2	20	40	A	A	B//—	A	A	A	A	A	A	A		
Copper Sulfate	2.29	20	40	A	A	A//A	B	A	A	A	A	B	B		
Corn Oil	0.91	100	20	A	B	B//B	A	A	A	C i.g. c.	B	B			
Cotton Seed Oil	0.92	40	A	A	B	B//B	B	B	B	A	A	A	A		
Cresote Oil	1.03	100	40	A	A	B	B//B	B	B	A	A	A	B		
Cresol	1.34	100	40	A	B	C	B//C	C	C	B	A	A	C		
Cyclohexane	0.78	100	40	A	A	B	C//B	B	C	B	B	A	B		
Daitonaceous Earth Water		40	A	A	A	A	A//A	A	A	A	A	A	A		
Developing Agent		20	A	A	A	A	B//A	C	A	B	A	A	C		
Diacetone Alcohol	0.94	10	40	A	A	C	C//B	C	B	A	A	A	C		
Diethyl Phthalate	1.05	100	40	A	A	C	C//—	C	B	A	A	A	C		
Dichlorobenzene	1.46	100	40	B	A	C	C//C	C	B	A	A	A	C		
Diethylene Glycol	1.12	20	40	A	A	B	B//A	A	A	A	A	A	A		
Diocetyl Phthalate	0.99	100	20	A	A	C	C//A	A	C	A	A	B	B		
Diphenyl	1.18	100	20	A	A	B	C//C	C	C	A	A	C	C		
Diphenyl Ether	1.08	100	20	A	A	B	C//B	B	—	C	A	A	B		
Ethyl Acetate	0.9	10	40	A	A	C	C//C	C	C	B	A	A	C		
Ethyl Acrylate	0.91	100	40	A	A	C	C//—	C	C	A	A	A	C		
Ethyl Alcohol	0.79	20	40	A	A	A	C//A	A	A	B	A	A	A		
Ethyl Cellulose	1.14	100	20	A	A	C	C//B	B	B	C	A	A	B		
Ethyl Chloride	0.9	100	40	A	A	C	C//B	B	A	C	A	A	C		
Ethyl Diglycol	0.99	100	40	A	B	C	C//B	A	—	B	A	A	A		
Ethyl Formate	0.92	10	40	A	A	C	A//B	C	—	B	A	A	C		
Ethyene Chloride		100	40	A	A	C	C//—	—	C	C	A	A	C		
Ethyene Glycol	1.11	20	40	A	A	A	B//A	A	A	B	A	A	A		
Ethylenediamine	0.9	20	40	A	A	C	C//A	A	A	B	A	A	A		
Fatty Acid		100	40	A	A	B	A//B	A	C	Bs. c.	A	A	B		
Ferric Chloride	2.8	20	40	A	A	A	A//A	C	A	Cpit.	A	C	C		
Ferric Hydroxide	3.4~3.9	10	20	A	A	A	A//A	A	A	B	A	A	A		
Ferric Nitrate	1.69	20	40	A	A	A	A//A	B	A	B	A	B	B		
Ferric Sulfate	3.1	5	40	A	A	A	B//A	A	A	Bs. c.	A	A	A		
Ferrous Sulfate	1.89	20	40	A	A	A	A//A	A	A	Cpit.	A	A	A		
Fish Oil		100	40	A	A	B	A//B	A	C	A	A	A	A		
Fish-river Oil		100	40	A	A	B	A//A	A	C	A	A	A	A		
Formalin	1.08	20	20	A	A	A	B//A	A	A	B	A	A	B		

VANCS — CORROSION RESISTANCE CHART

Fluid Specifications	Plastic Parts				Rubber Parts				Metallic Parts				The Others	
	PU, PN, TM		PP0		PPS		NBR		PU, PN		TM		PU, PN, TM	
	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Casing Packing, Pump Casing O-Ring	Head Cover Packings, Flange Packing	Motor Frame, Shaft, Cable G; and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts	NR	SUS304	TITANIUM	W-14H	Mechanical Seal	
Formalin	100	20	A	B	B/A	B	A	A	A	A	A	B		
Formic Acid	1.22	30	A	A	C	B/A	C	C	C	C	C	C		
Fruit Juice And Pulp	100	40	A	B	A	A/C	C	—	—	Bpit.	A	C		
Fuel oil	100	40	A	A	B	C/B	A	C	A	A	A	A		
Gallic Acid	1.69	20	A	A	—	C/B	B	—	B	A	A	B		
Gas Oil	100	40	A	A	B	C/—	A	C	C	A	A	A		
Gasoline	2.7	100	20	A	A	C	C/B	B	C	A	A	B		
Glucose	1.54	20	40	A	A	A	A/A	A	A	A	A	A		
Glycerol	1.26	20	40	A	A	A	B/A	A	A	A	A	A		
Gypsum	2.32	10	40	A	A	A	A/A	A	A	B	A	A		
Heavy Oil	100	40	A	A	C	A/C	B	C	A	A	A	A		
Heptane	0.68	100	40	A	A	—/A	A	C	A	A	A	A		
Hexane	0.68	100	40	A	A	C/B	B	C	A	A	A	C		
Hexy Alcohol	0.82	100	40	A	A	B	C/B	A	A	A	A	A		
Hydro Sulfite	10	40	A	A	A	A/B	B	C	A	A	A	B		
Hydrobromic Acid	1.49	20	40	A	C	C/B	B	C	C	B	C	B		
Hydrochloric Acid	1.19	10	40	A	B	A	C/A	A	A	C	B	B		
Hydrochloric Acid	38	40	B	B	A	C/C	C	C	C	C	B	C		
Hydrogen Peroxide	1.46	5	20	A	A	C	B/C	C	C	B	A	C		
Hydrogen Sulfide(Liquid)	0.96	10	40	A	A	B	A/A	A	A	C.s.c.	A	B		
Hydroquinone	1.33	10	20	A	A	C	B/A	A	A	A	A	A		
Ink		40	A	A	A	C/—	B	—	B	A	A	B		
Iodoform	4.08	100	20	A	B	A	A/C	C	—	C	B	C		
Isooctane	0.69	100	40	A	A	A	C/B	A	C	A	A	B		
Isopropyl Alcohol	0.79	20	40	A	A	B	C/B	B	A	B	A	A		
Kao Line	2.4	10	40	A	A	A	A/B	B	B	A	A	A		
Kerosene		100	20	A	A	B	B/B	A	B	A	A	A		
Ketchup		100	20	A	A	A	A/A	A	A	B	A	A		
Lactic Acid	1.25	20	40	A	A	A	B/B	B	A	B.i.g.c.	A	C		
Latex		100	20	A	A	A	A/B	B	C	A	A	B		
Lead Acetate	2.55	20	40	A	A	A	B/B	C	A	B	A	C		
Lead Nitrate	4.53	20	40	A	A	B	B/B	C	A	B	A	A		
Lemon Oil	0.86						A	A/C	C	—	A	A	—	
Lime Water							A	A/A	A	A	A	A		
Linseed Oil	0.93	100	40	A	A	B	C/A	A	B	A	A	A		
Lithium Bromide	3.46	20	40	A	A	A	A/A	A	A	B	A	A		
Lithium Chloride	2.07	30	40	A	A	A	A/A	A	—	Bs.c.	A	A		

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Fluid Specifications	Plastic Parts				Rubber Parts				Metallic Parts				The Others	
	PU, PN, TM		PP0		ABS		NBR		PU, PN		TM		PU, PN, TM	
	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Packing, Casing O-Ring	Head Cover Packings, Flange Packing	Motor Shaft, Cable G. and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts						
Name of Chemicals	Specific Gravity	Density %	Temp °C											
Lubricating Oil	2.17~2.30	100	40	A	B	B/A	A	C	A	A	A	A	A	A
Magnesium Carbonate	2.32	30	40	A	A	A	A	—/—	—	B	A	A	C	C
Magnesium Chloride		10	20	A	A	A	A	A/A	A	A	C.s.c.	A	A	A
Magnesium Hydroxide		1.64	20	A	A	A	A	A/A	A	A	B	A	A	A
Magnesium Nitrate		1.68	20	A	A	A	A	A/A	B	A	B	A	B	B
Magnesium Sulfate		10	40	A	A	A	A	A/A	A	A	B	B	B	B
Magnesium Sulfite		1.59	20	A	A	A	A	A/A	A	A	B	B	A	B
Maleic Acid	1.6	20	20	A	A	A	A	C/B	B	B	B	B	B	C
Malic Acid	2.98	30	40	A	A	A	A	A/A	A	A	—	B	A	A
Manganese Chloride	2.1~2.9	20	40	A	A	A	A	A/A	A	A	B	B	A	A
Manganese Sulfate		20	40	A	A	A	A	B/A	A	A	C.s.c.	A	C	C
Mercuric Chloride		0.42	100	A	A	A	A	A/A	A	—	A	A	A	A
Methane	0.95	100	40	A	A	C	C	C/—	C	—	A	A	C	C
Methyl Acrylate	0.79	20	40	A	A	B	C/B	A	A	A	B	A	A	A
Methyl Alcohol	0.92	20	40	A	A	C	C/C	C	B	B	B	B	A	A
Methyl Chloride	1.35	100	40	A	A	C	—/—	C	—	A	A	A	C	C
Methyl Chloroform	0.81	20	40	A	A	C	C/C	C	B	B	B	A	C	C
Methyl Ethyl Ketone	0.98	20	40	A	A	C	A/B	C	C	C	C	A	C	C
Methyl Formate	0.8	100	40	A	A	C	C/C	C	C	C	C	A	C	C
Methyl Isobutyl Ketone		100	20	A	A	A	A/B	B	A	A	A	B	B	B
Milk			40	A	A	A	A/A	A	A	—	A	A	A	A
Milk Of Lime		100	40	A	A	A	A/B	C	C	—	B	A	C	C
Mine Water		100	40	A	A	B	B/B	A	A	—	B	A	A	A
Mineral Oil		100	40	A	A	C	C/—	C	—	C	C	A	A	A
Mixed Acid			40	C	B	A	A/B	A	A	—	A	A	C	C
Molasses				A	A	A	A/A	B	B	—	A	A	A	A
Naphtha		0.7	100	20	A	A	B/B	B	C	—	A	A	C	C
Nickel Acetate		1.74	10	40	A	A	A/A	C	B	—	A	A	C	C
Nickel Chloride		3.52	20	40	A	A	A/A	B	A	Cpit.	A	B	B	B
Nickel Sulfate	2.03~3.68	20	40	A	A	A	A/A	A	A	B	B	A	A	A
Nitric Acid	1.5	20	20	A	A	B	B/C	C	C	—	A	A	C	C
Nitric Acid		40	40	B	A	C	C/C	C	C	B	A	A	C	C
Nitrous Acid		20	25	A	B	A	A/C	C	—	A	A	C	C	C
Octanal	0.83	100	20	A	A	A	A/A	A	B	—	A	A	A	A
Oleic Acid	0.9	100	40	A	A	B	C/B	B	C	—	A	A	C	C
Oxalic Acid	1.65	10	40	A	A	A	B/B	B	B	C.i.g.c.	B	B	B	B
Palm Kernel Oil	0.95	100	40	A	A	B	A/A	A	C	—	A	A	A	A

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Name of Chemicals	Fluid Specifications			Plastic Parts			Rubber Parts			Metallic Parts			The Others	
				PU, PN, TM			PU, PN, TM			PU, PN			TM	
	Specific Gravity	Density %	Temp °C	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Casting	Packing, Pump Casting O-Ring	Head Cover Packings, Flange Packing	Motor Frame, Shaft, Cable G; and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts	Mechanical Seal	W-14H
Palm Oil	0.92~0.99	100	40	PP0	PPS	ABS	PVC/CR	NBR	NR	SUS304	TITANIUM		A	A
Peanut Oil	0.92	100	20	A	A	B	A//A	A	C	A	A	A	A	A
Pectin		100	40	A	A	B	A//A	A	C	A	A	A	A	A
Penicillin		100	40	A	A	A	-//A	A	-	A	A	A	-	-
Perchloric Acid	1.76	10	40	B	A	A	B//B	B	-	A	A	A	C	C
Perchloroethylene	1.63	100	20	A	A	C	C//A	C	A	C	C	A	C	C
Petroleum	0.78~0.97	100	20	A	A	B	B//A	A	C	A	A	A	A	C
Phenyl Acetic Acid	1.23	5	40	A	A	B	B//C	C	-	C	A	A	A	C
Phosphate	1.88	10	40	A	A	B	B//A	A	B	A	A	A	A	C
Phosphoric Acid	1.88	85	40	A	A	C	C//B	B	B	A	B	A	A	C
Phosphoric Acid	1.88	20	40	A	A	A	A//B	B	B	A	B	A	A	B
Phosphorus Trichloride	1.58	70	20	A	A	A	A//B	B	-	C	A	A	C	C
Picric Acid	1.58	10	20	A	A	A	B//C	B	-	B	B	B	B	B
Pinene	0.87	100	20	A	A	A	-	C//C	B	C	A	A	A	B
Piperazine		20	40	A	A	A	-	-//C	B	C	A	A	A	B
Potassium Aluminum Sulfate	1.75	10	20	A	A	A	A//A	A	B	C	A	A	A	A
Potassium Bromide	2.76	20	40	A	A	A	A//A	A	-	Cpit.	A	A	A	B
Potassium Carbonate	2.43	20	40	A	A	A	-//A	A	-	A	A	A	A	B
Potassium Chlorate	2.32	20	40	A	A	A	C//A	A	-	B	A	A	B	B
Potassium Chloride	1.98	20	40	A	A	A	A//A	A	A	Bpit.	A	A	A	A
Potassium Chromate	2.73	30	40	A	B	B	A//A	A	C	B	A	A	A	B
Potassium Cyanide	1.52	20	40	A	A	A	C//A	A	-	B	A	A	A	B
Potassium Dichromate	2.68	20	40	A	B	B	A//A	A	A	B	A	A	A	A
Potassium Hydrogen Carbonate	2.17	20	40	A	A	A	-//-	A	-	A	A	A	A	A
Potassium Iodide	3.13	20	20	A	A	A	A//A	A	-	Bpit.	B	A	A	B
Potassium Nitrite	1.92	50	40	A	A	A	A//A	A	A	B	A	A	A	B
Potassium Permanganate	2.7	30	40	A	A	A	B//B	C	C	B	A	A	C	B
Potassium Persulfate	2.4	10	40	A	A	A	A//A	A	-	B	A	A	A	A
Potassium Phosphate	2.33	20	20	A	A	A	A//A	A	A	B	A	A	A	B
Potassium Silicate	1.25	30	40	A	A	A	A//A	A	-	B	A	A	A	B
Potassium Sulfate	2.67	10	40	A	A	A	A//A	A	A	B	A	A	A	A
Potassium Sulfide		10	40	A	A	A	A//A	B	A	B	A	A	B	B
Potassium Sulfite	1.81	10	40	A	A	A	A//A	A	A	B	A	A	A	A
Potassium Nitrate	2.1	20	40	A	A	A	A//A	B	A	B	A	A	A	A
Potassium Hydroxide	2.04	20	40	A	A	A	A//A	A	A	B	A	A	A	B
Propylene Glycol	1.03~1.04	20	40	A	A	A	C//C	B	-	A	A	A	A	B

VANCS — CORROSION RESISTANCE CHART

Fluid Specifications	Plastic Parts				Rubber Parts				Metallic Parts				The Others	
	PU, PN, TM		HeadCover, Oil Casing		Pump Casings, Strainer		Oil Casting		Motor Frame, Shaft, Cable G; and, Bolts		Motor Frame, Shaft, Cable G; and, Bolts		PU, PN, TM	
	Impeller	PP0	PPS	ABS	Power Cable	PVC/CR	NBR	NR	SUS304	TITANIUM	W-14H	Mechanical Seal		
Propylene Glycol	100	80	A	A	C/C	—	C	A	A	A	—			
Prussic Acid	0.69	10	20	A	A	A/B	C	—	B	A	A	C		
Pyrogallol	1.46	20	40	A	A	—	—/A	A	—	B	A	A	B	
Pyrophosphoric Acid	20	40	A	A	A	C/B	B	C	B	A	A	B		
Rape Seed Oil	0.91	100	20	A	A	B	A/A	A	C	A	A	A	A	
Refrigerating Oil			A	A	B	C/A	A	—	A	A	A	A	A	
Residue	100	20	A	A	B	B/C	A	—	A	A	A	A	A	
Sake	100	20	A	B	A	A/A	A	—	B	A	A	A	A	
Salad Oil	100	40	A	A	B	C/—	A	A/A	A	A	B	A	A	
Salt Water	25	40	A	A	A	A/A	A	A/A	B	B	Bpit.	A	A	
Sea Water	100	20	A	A	B	A/A	A	C	A	A	A	A	A	
Sesame Oil	0.92	100	40	A	A	B/B	B	A	A	A	A	B	B	
Silicon Oil	100	40	A	A	A	B/A	C	A	B	A	A	C		
Silver Nitrate	4.35	20	40	A	A	A/A	A	—	B	A	A	A	A	
Slaked Lime	2.24	20	40	A	A	A/A	A	A	—	B	A	A	A	
Soap Solution		40	A	A	A	A/A	A	A	A	A	A	A	A	
Soda Ash	2.53	20	40	A	A	A/A	A	A	A	A	A	B	B	
Soda Lime		40	A	A	A	A/A	A	—	A	A	A	B	B	
Sodium Acetate	1.45	20	40	A	A	B/A/C	B	A	Bpit.	A	A	B	B	
Sodium Aluminate	1.58	20	40	A	A	A/A	A	A	A	A	A	A	A	
Sodium Bicarbonate	2.21	10	40	A	A	A/A	A	A	B	B	B	A	A	
Sodium Bichromate	2.52	20	40	A	B	A/A	A	A	B	B	B	B	B	
Sodium Bisulfate	2.74	20	40	A	A	A/A	A	A	B	B	B	A	A	
Sodium Bromide	3.21	20	40	A	A	A/A	A	A	C/A	A	A	B	B	
Sodium Chlorate	2.5	20	40	A	A	C/—	—	—	B	A	A	C		
Sodium Chloride	2.16	20	40	A	A	A/A	A	A	A	Bpit.	A	A	A	
Sodium Chromate	1.48	30	40	A	B	A/A	A	C	B	A	A	B	B	
Sodium Cyanide		20	40	A	B	B/A	A	A	A	A	A	A	A	
Sodium Hydroxide	2.13	20	40	A	B	A	B/A	A	A	A	A	A	A	
Sodium Hydroxide		20	40	A	A	A/A	A	A	A	A	A	A	B	
Sodium Hypochlorite	1.1	10	25	A	A	B/C	B	C	Cpit.	A	A	B	B	
Sodium Metaphosphate	2.48	10	40	A	A	A/A	A	A	B	A	A	B	B	
Sodium Metasilicate		20	40	A	A	A/A	A	A	—	A	A	—		
Sodium Nitrate	2.27	20	40	A	A	A/A	A	A	B	A	A	B	B	
Sodium Nitrite	2.17	50	40	A	A	A/A	A	A	B	A	A	B	B	
Sodium Peroxide	2.81	100	20	A	A	C	B/A	B	B	A	A	B	B	
Sodium Phosphate	1.52~2.04	20	40	A	A	A/B	B	A	C	A	A	B	B	

VANCS — CORROSION RESISTANCE CHART

Fluid Specifications	Plastic Parts				Rubber Parts				Metallic Parts				The Others	
	PU, PN, TM		PP0		PPS		ABS		PU, PN, TM		PU, PN		TM	
	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Packing	Casing O-Ring	Head Cover Packings, Flange Packing	Motor Shaft, Cable G. and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts	SUS304	TITANIUM	W-14H	
Sodium Phosphate Monobasic	1.91	20	40	A	A	A	A/A	A	—	C	A	A	A	
Sodium Phosphate Dibasic	1.53	20	40	A	A	A	A/A	A	—	C	A	A	A	
Sodium Silicate		30	40	A	A	A	A/A	A	A	B	A	B	B	
Sodium Sulfate	2.67	20	40	A	A	A	A/A	A	A	B.s.c.	A	A	A	
Sodium Sulfide	1.86	20	40	A	A	A	A/A	A	A	Bpit.	A	A	A	
Sodium Sulfite	1.56	10	40	A	A	A	B/A	B	B	B	A	C	C	
Sodium Thiosulfate	1.69	20	40	A	A	A	A/A	A	A	B	A	B	B	
Sorbitol	1.65	100	20	A	A	B	A/A	A	A	B	A	B	B	
Soy Sauce		100	40	A	A	A	A/A	A	A	B	A	A	A	
Soybean Oil	0.92	100	A	A	A	B	B/A	A	C	A	A	A	A	
Starch Slurry	1.5		A	A	A	A	A/A	A	A	A	A	A	A	
Sulfuric Acid	1.84	10	40	A	B	A	B/A	A	A	C.i.g.c.	C	C	C	
Sulfuric Acid		90	40	B	A	C	C/C	C	C	B.i.g.c.	C	C	C	
Sulfurous Acid		10	40	A	B	B	B/B	B	B	C.i.g.c.	A	C	C	
Syrup		100	40	A	A	A	A/A	A	A	A	A	A	A	
Tall Oil	0.95	100	A	A	C	B/B	B	C	B	A	B	B	B	
Tannic Acid	10	20	A	A	B	B/A	A	B	B	A	A	A	A	
Tar		100	20	A	A	C	C/B	B	C	A	A	B	B	
Tartaric Acid	1.76	20	40	A	A	A	B/A	B	B	A	A	B	B	
Tetrachloroethane	1.6	100	20	A	A	B	A/C	C	—	B	A	C	C	
Tetraethyl Lead	1.65	100	20	A	A	B	B/C	C	—	A	A	C	C	
Thiourea	1.41	10	40	A	A	C	A/A	A	—	A	A	B	B	
Toluene	0.87	100	40	A	B	C	C/C	C	C	A	A	C	C	
Tricresyl Phosphate	1.15	100	20	A	A	C	A/C	C	A	B	A	C	C	
Triethanolamine	1.12	20	40	A	A	C	C/B	A	A	A	A	B	B	
Triethylene Glycol	1.13	20	40	A	A	A	C/B	A	—	A	A	A	A	
Trimethylamine	0.64	20	20	A	A	B	—/B	A	—	A	A	A	A	
Turkey Red Oil	0.95	100	40	A	A	—	A/C	C	—	B	B	—	—	
Turpentine Oil	0.86	100	40	A	A	B	C/C	B	C	A	A	B	B	
Urine	1.34	20	40	A	A	A	A/A	A	—	B	A	B	B	
Vegetable Oil		100	40	A	A	B	B/B	A	C	A	A	A	A	
Vetrocote Solution				A	A	—	—/B	B	—	A	A	—	—	
Vinegar		100	40	A	A	B	B/A	C	A	A	A	C	C	
Viscose				A	A	—	C/A	A	—	A	B	A	B	
Waste Water (Slightly acidic)		100	40	A	A	A	A/A	A	A	B	A	A	A	
Whiskey	0.93	100	20	A	A	A	A/A	A	A	B	A	A	A	
White Water			40	A	A	—	A/B	A	C	B	A	B	B	

VANCS — CORROSION RESISTANCE CHART

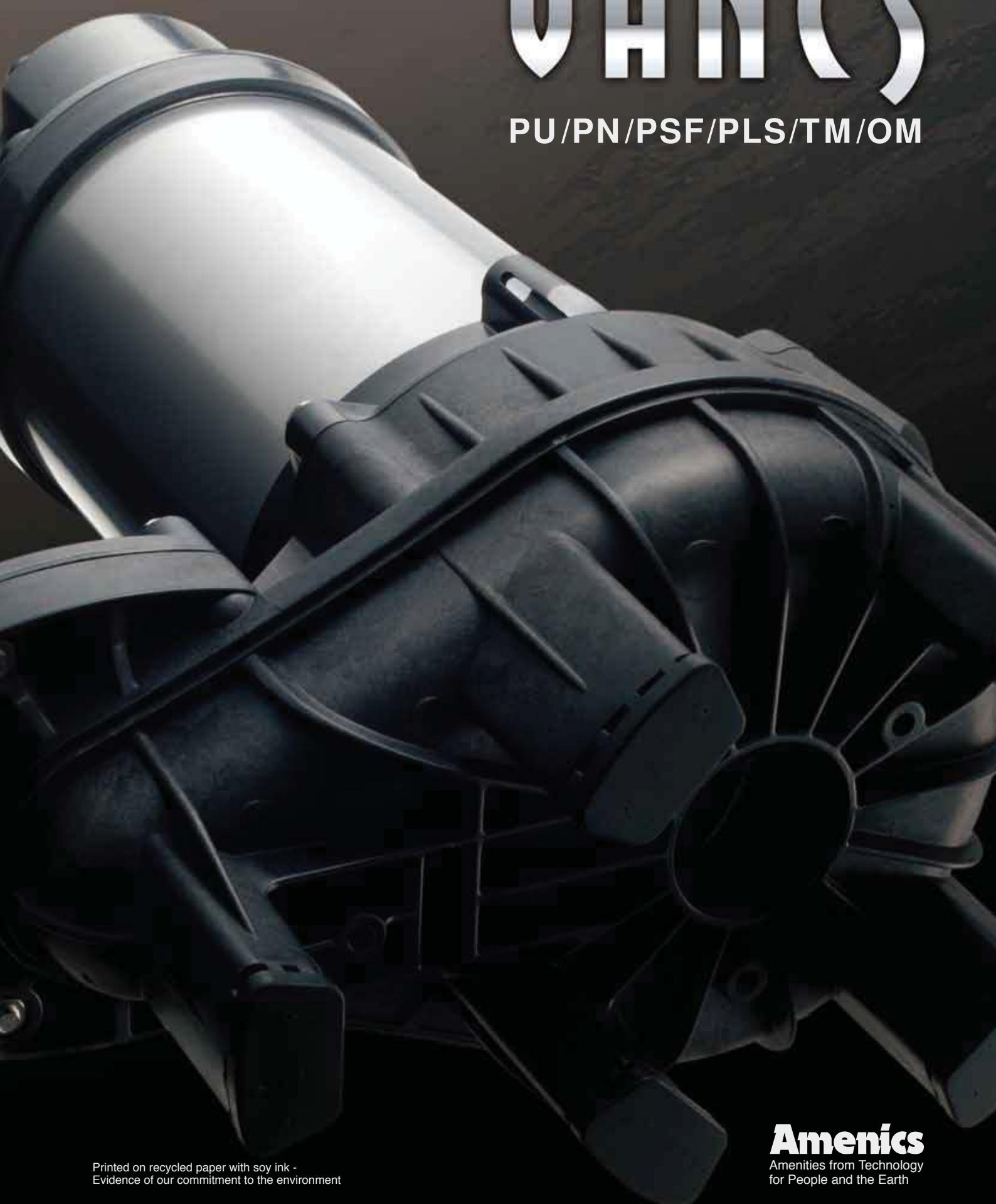
Name of Chemicals	Fluid Specifications			Plastic Parts			Rubber Parts			Metallic Parts			The Others	
				PU, PN, TM			PU, PN, TM			PU, PN, TM			PU, PN, TM	
	Specific Gravity	Density %	Temp °C	Impeller	HeadCover, Oil Casing	Pump Casings, Strainer	Power Cable	Oil Casting	Casing O-Ring	Head Cover Packings, Flange Packing	Motor Frame, Shaft, Cable G; and, Bolts	Motor Frame, Shaft, Cable G; and, Bolts	Mechanical Seal	
Wine				PP0	PPS	ABS	PVC/CR	NBR	NR	SUS304	TITANIUM	W-14H	A	A
Xylene	0.87	100	20	A	A	A	A/A	A	A	A	A	A	A	A
Zinc Acetate	1.73	100	40	A	B	C	C/C	C	C	B	A	A	C	C
Zinc Chloride	2.91	20	40	A	A	A	A/C	C	A	B	A	A	C	C
Zinc Cyanide	1.85	10	20	A	A	A	A/A	A	A	C.s. c.	A	A	A	A
Zinc Nitrate	2.07	20	40	A	A	A	A/A	A	A	B	A	A	B	B
Zinc Phosphate	3.11	20	40	A	A	A	A/B	B	—	C	A	A	C	—
Zinc Sulfate	1.97	20	40	A	A	A	A/A	A	A	B	B	B	B	B



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