

Series: Discharge Bore: Motor Output / Pole: 80 - 100mm 3.7 - 7.5kW / 4-pole



The KRDX-series is a submersible three-phase heavy-duty explosion-proof slurry pump driven by a 4-pole motor. It is equipped with a high-chromium cast iron agitator that assists the smooth suction of the settled material. Among other parts subject to wear, impellers and suction plates are made of high-chromium cast iron, with the pump casing and motor frame made of ductile cast iron, which provides excellent wear resistance for both types of parts. The top discharge, side flow design assures efficient motor cooling even when it operates with its motor exposed to air.

Explosion-proof Code

IECEx: Ex d I Mb

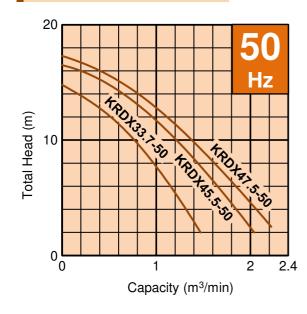
ATEX: (a) I M2 Ex d I Mb South Africa: Ex d I Mb

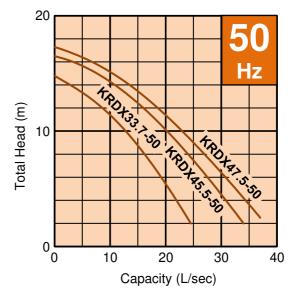
Temperature range of Ambient and Liquid: 0 to 40 °C The pump should be operated with cooling by pumped liquid. Please make sure the pump casing is fully submerged in the water.

Selection Table

Model	Discharge Bore mm	Motor Output kW	Phase	Starting Method	Pole	Dry Weight kg
KRDX33.7-50	80	3.7	3-phase	Direct on Line	4	155
KRDX45.5-50	100	5.5	3-phase	Direct on Line	4	175
KRDX47.5-50	100	7.5	3-phase	Direct on Line	4	186

Performance Curves







SPECIFICATIONS | Model

KRDX33.7-50

KRDX-series 3.7kW, 3-phase

Type of Pump

Submersible explosion-proof slurry pump for construction and foundation works, mining, quarries, etc.

Explosion-proof Code

IECEx: Ex d I Mb

ATEX: (Ex) IM2 Ex d IMb South Africa: Ex d I Mb

Type of Fluid

Water containing sand, mud, and slurry Specific Gravity 1.0 ~ 1.1 (less than 15% Wt. of sand)

Temperature: 0 to 40°C

Discharge Bore & Connection

80mm(3"), BSPT Male Threaded Coupling

Motor Output

3.7kW

Power Supply

Three-phase

Starting Method

Direct on Line

Motor

Continuous-duty rated (with cooling by pumped water), flame-ploof enclosure, dry-type induction motor

Insulation Class: H

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed):

4-pole, 1500min⁻¹ (50Hz)

Power Supply Voltages & Rated Currents:

50Hz

380V - (8.6A) 660V - (5.0A) 400V - (8.2A) 690V - (4.8A) 500V - 6.4A 1000V - 3.3A

525V - 6.3A 550V - 6.4A

Power Cable

for General:

NSSHOU (screened), 0.6/1kV Mining cable 3x2.5 + 3x2.5/3E + 3x1.5ST (cut-off 2x1.5ST)

Standard Length: 20m x 1 cable

3 x 2.5mm² + GC control + Ground, OD. 17.1~19.1mm

for South Africa:

SANS Type 41 (screened), 640/1100V Mining cable $3x2.5SC + 1x2.5mm^2$

Standard Length: 15m x 1 cable

3 x 2.5mm² + GC control + Ground, OD. 18.5~20.4mm

Dry Weight (excluding cable)

Impeller

Semi-open impeller made of high-chromium cast iron

Solids Passage 50Hz - φ21mm

Agitator

High-chromium cast iron

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing

Permanently lubricated, deep-groove, non-contact sealed ball bearings

Upper Bearing: 6306LLB Lower Bearing: 6308LLB

Shaft

410 stainless steel

Shaft Seal (Mechanical Seal)

Furnished with 2 mechanical seals located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC Lower Seal Face: SiC + SiC

Labyrinth Ring & Shaft Sleeve

Made of alloy tool steel, equipped to provide a better countermeasure against wear caused by high pressure generated in the casing.

Pressure Relief Ports

Protect the mechanical seals against excessive pressure, and also protect the seal faces from abrasive by drawing the particles away.

Type of Lubricating Oil & Volume

Turbine Oil (ISO VG32), 1050ml

Motor Protection Device

Miniature Thermal Protectors & Ground-Check Diode A miniature thermal protector is embedded in each

winding of the motor. The MTPs are connected with a diode in series into the Ground-Check circuit in the motor. If excessive heat builds up and the bimetal stripor opens, Ground-fault happens, the power supply can be shut off by using an external control panel.

Diode for General: 1N5408 (3A-1000V)

Diode for South Africa: D16K 1K6VC (16A-1600V)

155kg (50Hz)

Optional Accessories 80mm(3") Hose Nipple

Impeller Nut for non-agitation



SPECIFICATIONS | Model

KRDX45.5-50

KRDX-series 5.5kW, 3-phase

Type of Pump

Submersible explosion-proof slurry pump for construction and foundation works, mining, quarries, etc.

Explosion-proof Code

IECEx: Ex d I Mb

ATEX: (Ex) IM2 Ex d IMb South Africa: Ex d I Mb

Type of Fluid

Water containing sand, mud, and slurry Specific Gravity 1.0 ~ 1.1 (less than 15% Wt. of sand)

Temperature: 0 to 40°C

Discharge Bore & Connection

100mm(4"), BSPT Male Threaded Coupling

Motor Output

5.5kW

Power Supply

Three-phase

Starting Method

Direct on Line

Motor

Continuous-duty rated (with cooling by pumped water), flame-ploof enclosure, dry-type induction motor

Insulation Class: H

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed):

4-pole, 1500min⁻¹ (50Hz)

Power Supply Voltages & Rated Currents:

50Hz

380V - (12.6A) 660V - (7.2A) 400V - (11.9A) 690V - (6.9A) 500V - 9.4A 1000V - 4.8A

525V - 9.1A 550V - 8.9A

Power Cable

for General:

NSSHOU (screened), 0.6/1kV Mining cable 3x2.5 + 3x2.5/3E + 3x1.5ST (cut-off 2x1.5ST)

Standard Length: 20m x 1 cable

3 x 2.5mm² + GC control + Ground, OD. 17.1~19.1mm

for South Africa:

SANS Type 41 (screened), 640/1100V Mining cable

 $3x2.5SC + 1x2.5mm^2$

Standard Length: 15m x 1 cable

3 x 2.5mm² + GC control + Ground, OD. 18.5~20.4mm

Dry Weight (excluding cable)

175kg (50Hz)

Impeller

Semi-open impeller made of high-chromium cast iron

Solids Passage 50Hz - φ28mm

Agitator

High-chromium cast iron

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing

Permanently lubricated, deep-groove, non-contact sealed ball bearings

Upper Bearing: 6306LLB Lower Bearing: 6308LLB

Shaft

410 stainless steel

Shaft Seal (Mechanical Seal)

Furnished with 2 mechanical seals located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC Lower Seal Face: SiC + SiC

Labyrinth Ring & Shaft Sleeve

Made of alloy tool steel, equipped to provide a better countermeasure against wear caused by high pressure generated in the casing.

Pressure Relief Ports

Protect the mechanical seals against excessive pressure, and also protect the seal faces from abrasive by drawing the particles away.

Type of Lubricating Oil & Volume

Turbine Oil (ISO VG32), 1050ml

Motor Protection Device

Miniature Thermal Protectors & Ground-Check Diode A miniature thermal protector is embedded in each

winding of the motor. The MTPs are connected with a diode in series into the Ground-Check circuit in the motor. If excessive heat builds up and the bimetal stripor opens, Ground-fault happens, the power supply can be shut off by using an external control panel.

Diode for General: 1N5408 (3A-1000V) Diode for South Africa: D16K 1K6VC (16A-1600V)

Optional Accessories

100mm(4") Hose Nipple Impeller Nut for non-agitation

TSURUM! MANUFACTURING CO.,LTD.



SPECIFICATIONS | Model

KRDX47.5-50

KRDX-series 7.5kW, 3-phase

Type of Pump

Submersible explosion-proof slurry pump for construction and foundation works, mining, quarries, etc.

Explosion-proof Code

IECEx: Ex d I Mb

ATEX: (Ex) IM2 Ex d IMb South Africa: Ex d I Mb

Type of Fluid

Water containing sand, mud, and slurry Specific Gravity 1.0 ~ 1.1 (less than 15% Wt. of sand)

Temperature: 0 to 40°C

Discharge Bore & Connection

100mm(4"), BSPT Male Threaded Coupling

Motor Output

7.5kW

Power Supply

Three-phase

Starting Method

Direct on Line

Motor

Continuous-duty rated (with cooling by pumped water), flame-ploof enclosure, dry-type induction motor

Insulation Class: H

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed):

4-pole, 1500min⁻¹ (50Hz)

Power Supply Voltages & Rated Currents:

50Hz

380V - (16.6A) 660V - (9.6A) 400V - (15.8A) 690V - (9.1A) 500V - 12.1A 1000V - 6.3A

525V - 12.0A 550V - 11.9A

Power Cable

for General:

NSSHOU (screened), 0.6/1kV Mining cable 3x2.5 + 3x2.5/3E + 3x1.5ST (cut-off 2x1.5ST)

Standard Length: 20m x 1 cable

3 x 2.5mm² + GC control + Ground, OD. 17.1~19.1mm

for South Africa:

SANS Type 41 (screened), 640/1100V Mining cable

 $3x2.5SC + 1x2.5mm^2$

Standard Length: 15m x 1 cable 3 x 2.5mm² + GC control + Ground, OD. 18.5~20.4mm

Dry Weight (excluding cable)

186kg (50Hz)

Impeller

Semi-open impeller made of high-chromium cast iron

Solids Passage 50Hz - φ33mm

Agitator

High-chromium cast iron

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing

Permanently lubricated, deep-groove, non-contact sealed ball bearings

Upper Bearing: 6306LLB Lower Bearing: 6309LLB

Shaft

410 stainless steel

Shaft Seal (Mechanical Seal)

Furnished with 2 mechanical seals located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC Lower Seal Face: SiC + SiC

Labyrinth Ring & Shaft Sleeve

Made of alloy tool steel, equipped to provide a better countermeasure against wear caused by high pressure generated in the casing.

Pressure Relief Ports

Protect the mechanical seals against excessive pressure, and also protect the seal faces from abrasive by drawing the particles away.

Type of Lubricating Oil & Volume

Turbine Oil (ISO VG32), 1050ml

Motor Protection Device

Miniature Thermal Protectors & Ground-Check Diode A miniature thermal protector is embedded in each winding of the motor. The MTPs are connected with a

diode in series into the Ground-Check circuit in the motor. If excessive heat builds up and the bimetal stripor opens, Ground-fault happens, the power supply can be shut off by using an external control panel.

Diode for General: 1N5408 (3A-1000V)

Diode for South Africa: D16K 1K6VC (16A-1600V)

Optional Accessories 100mm(4") Hose Nipple

Impeller Nut for non-agitation

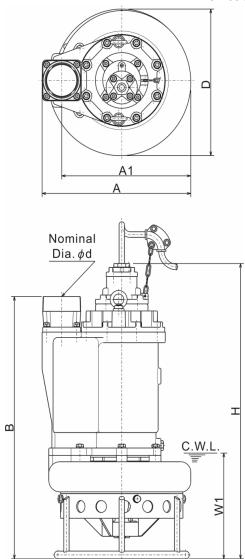
DIMENSIONS

Model

KRDX33.7/45.5/47.5-50

KRDX-series 80 - 100mm

C.W.L.: Continuous Running Water Level Do not operate the pump below the C.W.L.



Unit: mm

Model	d	Α	A1	В	D	Н	W1
KRDX33.7-50	80	415	356	701	369	829	290
KRDX45.5-50	100	446	387	745	416	838	300
KRDX47.5-50	100	446	387	775	416	868	300