# PAS 100HF 250

## Diesel - Qmax 77 l/s - Hmax 50 m



PAS 100HF 250 Liquid cooled engine

### PAS MF - Vacuum prime centrifugal pumps

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the semi-open impeller, the PAS HF range is also suitable for pumping liquids with solids in suspension.

### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAS HF (high flow) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

Technical data	
Material	S275JR EN 10025-2 carbon steel
Coatings	Epoxy powder, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Modular and demountable framework, hot dip galvanised steel skid and and lifting beam. Mudguards with galvanised steel walkable surface. Tow bar, adjustable support feet. Lockable battery box. Fuel level indicator.
Battery	Acid charge Pb-Ca maintenance free 12 V - 100 Ah - 400 A
Tank	355 I (93.8 USG)
Locking keys	Fuel cap

### **Benefits**

#### Pump

High efficiency: 70% (B.E.P.)

### Rapid "dry" priming

Up to a height of 8.5 m (27.5 ft)

### High resistance

To abrasive liquids and turbid sandy waters

### Semi-open impeller

Solids handling up to 76 mm (3")

#### **Easy maintenance**

Without lifting devices: hinged cover for direct access to the impeller

### Diaphragm vacuum pump

Oil free suitable for dry running: no contamination of the environment

#### Wear plate

Cast iron or stainless steel (F11) wear plate, that are easily replaceable SKID02 PAS 100HE



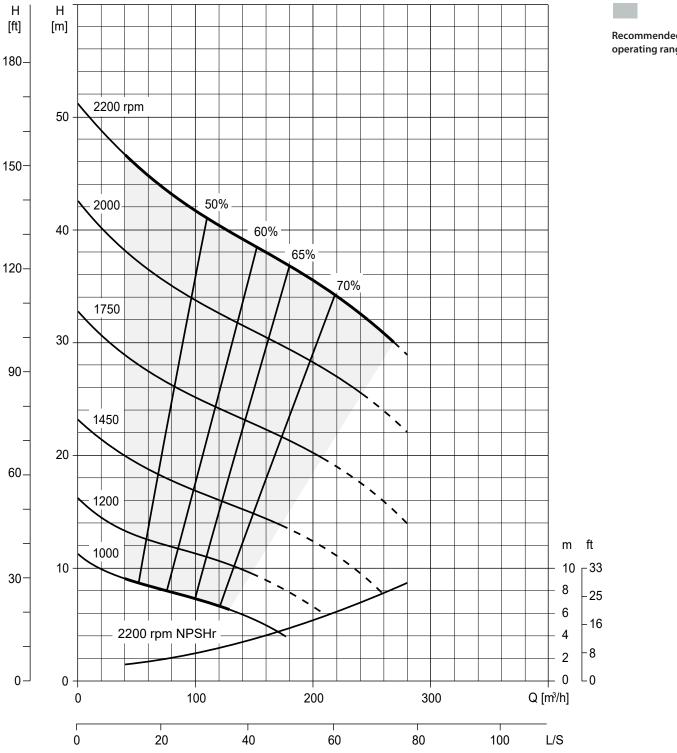
Dimensions	1070 x 2730 x 1960 mm
H suction port	0,73 m (2.4 ft)
Weight (ZD53)	1330 kg (2,930 lb)



## **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2 Test liquid: clean water, density 1,000 kg/m<sup>3</sup> Spherical solids handling: D.76 mm (3")

Priming time: 30 s from 1,5 m (4.9 ft) Max absorbed power: 29,0 kW - 38.9 HP (2.200 rpm)





# PAS 100HF 250

## **Technical data**

### Pump

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Model	PAS 10	0HF 250		
Qmax	77 l/s - 4.670 l/min	77 l/s - 4.670 l/min (1,200 USgpm)		
Hmax	50 m (164 ft)			
Q max eff.	61 l/s - 3.670 l/min	(1,000 USgpm)		
Eff. max	70	)%		
Suction port	Flanged - DIN 100			
Delivery port	Flanged - DIN 100			
Impeller type	Semi-Ope	Semi-Open, 2 vane		
Solids handling	76 mm (3.0 ")			
Material	G11	F11		
Casing	EN-GJL-200 cast iron	EN-GJL-200 cast iron		
Impeller	EN-GJS-500 cast iron	CF8M stainless steel		
Wear plates	EN-GJL-200 cast iron	CF8M stainless steel		
Number of plates	1	2		
Shaft	39NiCrMo4 steel	39NiCrMo4 steel		
Flushing	Yes	Yes		
Mechanical seal	Tungsten carbide / Tungsten carbide	Tungsten carbide / Tungsten carbide		
Elastomers	VITON	VITON		

## Priming system

Vacuum pump	V20
Vacuum pump type	Diaphragm
Nominal air capacity	50 m³/h (29.4 cfm)
Max vacuum	0,9 bar
Separator type	Valmatic
Separator material	EN-GJL-200 cast iron
Drives	Link belt

## Engines

Make		De	eutz		
Model	D 2.9 L4 (ZD53)				
Туре		Diesel direct injection, aspirated			
Displacement		2.900 cm	າ <sup>3</sup> (177 in <sup>3</sup> )		
No. cylinders			4		
Cooling		Liquid wi	th radiator		
Rpm type		Variable			
Standard speed		2.20	0 rpm		
EU emissions		2002/88/CE Stage IIIB			
US emissions		EPA Tier 4 final			
Starting		Electric			
Starting voltage	12 V				
Oil change interval	1000 h				
Emissions reduction	DOC				
technology					
Speed [rpm]	1600	1800	2000	2200	
Consumption [l/h]	5,8	6,4	7	7,8	
Power [kW]	23,3	25,6	27,9	31	
Power [HP]	31.2	34.3	37.4	41.6	

## **Control panel**

Model	CP DEUTZ ATS25 TCD	
	Manual operation	
	Backlighted LCD display	
	Protection rating - IP65	
	Digital hour meter	
	Digital rev counter	
	Battery voltmeter	
	Automatic engine shutdown in case of:	
	- low oil pressure	
	- water overheating	
	- lack of battery charging	
	- low fuel level	
	Up/down throttle	



# **PAS 100HF 250**

## Arrangements

### CNP PAS 100HF



Dimensions	1100 x 2560 x 1705 mm (43 x 101 x 67 ")
Material	S235JR EN 10025-2 carbon steel
Coatings	Epoxy powder, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Hot dip galvanised steel base; stackable frame
Battery	Acid charge Pb-Ca maintenance free, 12 V - 100 Ah - 400 A
Tank	355 I (93.8 USG)
Drip pan	390 l (103.0 USG) (110% of the total volume of the tank)
Emergency stop	Outside the canopy
Locking keys	Control panel door and canopy doors
H suction port	0,72 m (2.4 ft)
Weight (ZD53)	1380 kg (3,040 lb)
Noise level (ZD53)	65-70 dB(A) @10 m (32 ft)

### **Engines**

Deutz			
D 2.9 L4 (ZD53)			
	Diesel direct inje	ection, aspirated	
	2.900 cm	<sup>3</sup> (177 in <sup>3</sup> )	
	2	4	
	Liquid wit	th radiator	
	Vari	able	
	2.200	) rpm	
2002/88/CE Stage IIIB			
EPA Tier 4 final			
Electric			
12 V			
1000 h			
DOC			
	DC		
1600	1800	2000	2200
5,8	6,4	7	7,8
23,3	25,6	27,9	31
31.2	34.3	37.4	41.6
	5,8 23,3	D 2.9 L4 Diesel direct inj 2.900 cm 2.900 cm Liquid wit Vari 2.200 2002/88/C 2002/88/C EPA Tie Elec 12 100 1600 1800 5,8 6,4 23,3 25,6	D 2.9 L4 (ZD53)   Diesel direct injection, aspirated   2.900 cm³ (177 in³)   4   Liquid with radiator   Variable   2.200 rpm   2.002/88/CE Stage IIIB   EPA Tier 4 final   Electric   12 V   1000 h   DOC   5,8 6,4   6,4 7   23,3 25,6 27,9

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### **Control panel**

Mode	
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CP CNP 01	
Manual operation, automatic operation (startstop with floats), emergency operation	
Hour meter	
Rev counter	
Battery voltmeter	
Fuel level indicator	
Vacuum gauge	
Emergency stop button	
Display with 6 languages	
Automatic engine shutdown in case of:	
- low oil pressure	
- water overheating	
- lack of battery charging	
(engine failure alarms with LED lights and display message)	
GSM communication module (optional)	
Throttle rod	

