## Diesel - Qmax 42 l/s 150 m<sup>3</sup>/h - Hmax 92 m



Indicative picture of the product

### PAC H - Vacuum prime centrifugal pumps

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the semi-open impeller, the PAC H range is also suitable for pumping liquids with solids in suspension.

### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAC H (high head) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

### **Benefits**

#### Pump

High efficiency: 62% (B.E.P.)

Rapid "dry" priming Up to a height of 7,5 m (24.6 ft)

**High resistance** To abrasive liquids and turbid sandy waters

Semi-open impeller Solids handling up to 20 mm (3/4")

Diaphragm vacuum pump

Suitable for dry running: no contamination of the environment

Mechanical shaft seal in oil bath

It allows the "dry running" operation of the pump **Wear plate** 

Cast iron wear plate, that is easily replaceable

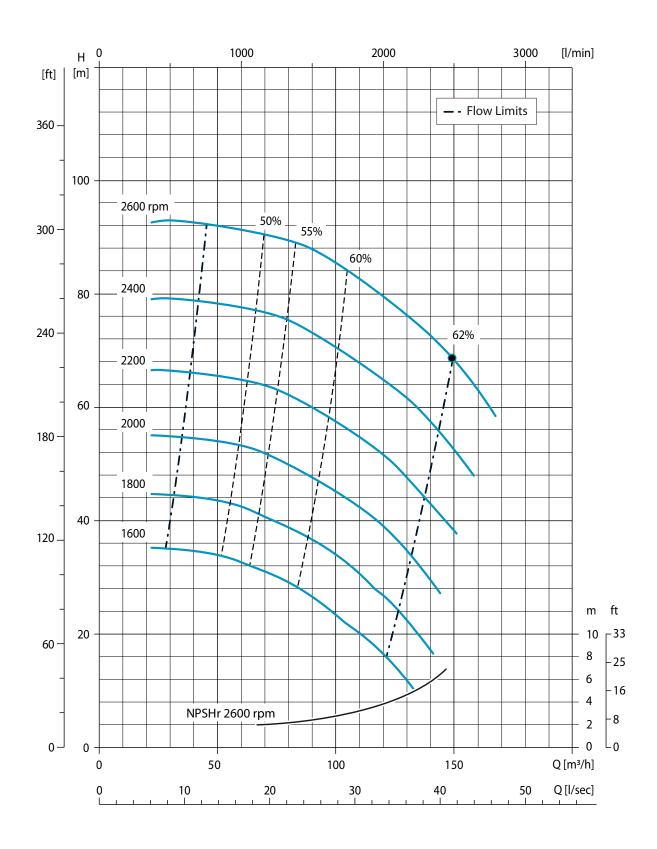
#### Easy maintenance

Hinged cover for direct access to the impeller (without lifting devices). Link belt quick to replace on the field.



## **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2B Test liquid: clean water, density 1,000 kg/m<sup>3</sup> Losses from priming system and check valve not included Spherical solids handling: D.20 mm (3/4") Max absorbed power: 44,0 kW – 59.0 HP (2.600 rpm)





## Technical data

### Pump

-	
Model	PAC H43C
Qmax	42 l/s − 150 m³/h − 2.500 l/min
Hmax	92 m (302 ft)
Q max eff.	41 l/s - 148 m³/h − 2.470 l/min
Eff. max	62 %
Suction port	Flanged - DIN 100
Delivery port	Flanged - DIN 80
Impeller type	Semi-Open, 4 vane
Solids handling	20 mm (3/4")
Material	G10
Casing	EN-GJS-500 ductile iron
Impeller	EN-GJS-500 ductile iron
Wear plates	EN-GJL-200 cast iron
Number of plates	1
Shaft	SAF 2205 stainless steel
Mechanical seal	Silicon carbide / Silicon carbide / VITON
Elastomers	NBR
Lubrication	Grease (bearings)
Check valve	ASTM A536 ductile iron + NBR rubber flap
Separator	Aluminium alloy

### Priming system

Vacuum pump	V20	
Vacuum pump type	Diaphragm	
Nominal air capacity	50 m³/h (29.4 cfm)	
Max vacuum	0,9 bar	
Drives	Link belt	

### Engine

Make			Kohler			
Model	KDI 2504TCR					
Туре	Diesel turbo common rail					
Displacement	2.482 cm <sup>3</sup> (151 in <sup>3</sup> )					
No. cylinders	4					
Cooling	Liquid with radiator					
Rpm type	Variable					
Standard speed	2.600 rpm					
EU emissions	2002/88/CE Stage IIIA					
US emissions	EPA Tier 3					
Starting	Electric					
Starting voltage			12 V			
Speed [rpm]	1800	2000	2200	2400	2600	
Consumption [l/h]	11,4	11,8	12	12,1	12,2	
Power [kW]	47,7	49,1	49,4	49,6	49,9	
Power [HP]	63.9	65.8	66.2	66.5	66.9	

### **Control panel**

Model	PW500 (PW1)
	Manual operation
	Automatic operation: start-stop with floats
	Digital display with 6 languages (IT,EN, FR, DE, ES, PT) with:
	Hour meter, Rev counter, Liquid temperature, Oil pressure
	Battery voltmeter, Fuel level (%), Urea level
	Automatic engine shutdown in case of:
	- low oil pressure
	- water overheating
	- low battery voltage
	(engine failure alarms with LED lights and display message)
	Emergency stop button
	Push-button accelerator (up/down)
	(PW1 FleetLink control as option)



## Arrangement

Technical data	
Material	S235JR EN 10025-2 carbon steel
Coatings	Polyester powder, average thickness of 80 µm
Color	Yellow and grey Atlas Copco (standard)
Features	Painted steel base. Hot dip galvanised steel skid and lifting beam. Lockable battery box. Fuel level indicator.
Battery	Acid charge Pb-Ca maintenance free 12 V - 100 Ah - 400 A
Tank	325 I (85.9 USG)
Locking keys	Fuel cap

PAC H43C SKID02



Dimensions	1070 x 2220 x 1670 mm
H suction port	
Dry weight	
* provisional data	

Specification is subject to change without prior notice. Please check with your local Varisco representative for the latest specifications. Data sheet : 2960 6640 00\_v00 © Atlas Copco 2020 4

